

# GILDING

## DUTCH METAL



Scenic artist Anna Stamper gilded this wall with Dutch Metal for the entrance of the 'Beyond El Dorado' exhibition at the British Museum.



**Dutch Metal** An economic substitute for real gold and silver leaf. It is available as loose leaf or transfer. The transfer is pressed onto tissue paper and is easier to apply, but we have heard it can resist some protective glazes. If you are going to protect your gilding with Bona Mega [page 53] we recommend using loose leaf. Metal Leaf Lacquer ➡, Rylards Brass Lacquer [page 56] and Renaissance Wax [page 58] will also protect your gilding. We can supply all types of leaf including Italian, English and German real gold plus copper and silver. Please phone for a quote. One book of Dutch Metal will cover a maximum of 0.49 m<sup>2</sup>. Sheet size is 140 x 140 mm.

Dutch Metal [imitation leaf]	code	book [25 pages]	10-49 bks	50 bks+
Gold Loose Leaf [imitation]	PAT981	£3.58	£3.25	£2.85
Gold Transfer [imitation]	PAT982	£5.50	£4.95	£4.45
Silver Loose Leaf [imitation]	PAT983	£3.58	£3.25	£2.85
Silver Transfer [imitation]	PAT984	£5.50	£4.95	£4.45
Copper Loose Leaf	PAT985	£3.58	£3.25	£2.85
Copper Transfer	PAT986	£5.50	£4.95	£4.45



**Dutch Metal on Rolls** When working with books of Dutch Metal over large areas the square leaf shape will tend to show up. These rolls of loose Dutch Metal can provide seamless gold effect on architraves and mouldings etc. [See also Metallic Foil Leaf ➡].

Dutch Metal on Rolls	length	width	code	Tradeline per roll
Gold	50 m	150 mm	PATDMRG	£68.95
Silver	50 m	150 mm	PATDMRS	£68.95

The art to a good quality finish is in the preparation. The size should be applied to a perfectly smooth base as the slightest imperfection will show in the final work. If applying to a red oxide painted surface [page 9], prepare the substrate by sanding with 400 - 600 grit abrasive paper and remove all the dust with a Tack Rag [page 85]. The size should be applied with a soft brush held at 45° to the stroke to avoid brush marks. The leaf should be applied to the size while it is still just tacky. The drier the size, the brighter the shine but too dry and the leaf will not adhere. A taut knuckle when rubbed across the size should produce a slight squeak when the size is ready. See also books on Gilding [page 375].

## GILDING FLAKES



**Gilding Flakes** Gilding Flakes are fine decorative flakes that add a vintage metallic sparkle. Gilding Flakes can be used together with size & glue to create metal effect backgrounds and highlights. Adorn anything you want, just make sure there isn't breeze when you open the pot! 200 ml pot.

Gilding flakes	code	price
Gold	PATGFGD200	£4.11
Silver	PATGFSR200	£4.11
Copper	PATGFGR200	£4.11
Aztec Gold	PATGFAG200	£4.11
3 Colour Mix	PATGF3C200	£4.11
Gold Silver Mix	PATGFSG200	£4.11
Green Verde	PATGFGV200	£4.11
Red Verde	PATGFRV200	£4.11

## REAL GOLD LEAF



**Real Gold Leaf** 23.5 carat Italian Deep Gold real gold leaf. Real gold is sold in books of 25 leaves which are 80 x 80 mm. Real gold will not tarnish and is suitable for exterior and marine uses. We recommend using Le Franc Charbonnel Gold Size ➡ when using real gold leaf. One book of real gold leaf will cover a maximum of 0.16 m<sup>2</sup> [about two sheets of A4 paper].

Real Gold Leaf	book	code	Tradeline
Loose Leaf	25 leaves	PAT980L	£29.00
Transfer	25 leaves	PAT980	£29.17



What you do with those scissors?

**Gilder's Tip** Medium thin squirrel hair between two pieces of card 3.5" wide. Used to transfer real gold loose leaf. Gilder's Tips are not necessary for Dutch Metal.

Gilder's Tip	code	price
	PBR907	£6.18

**TREASURE GOLD GILDING PASTE & LIQUID LEAF**



**Treasure Gold Gilding Paste**

This highly diverse paste can be applied by finger or cloth, or by bush if thinned with turpentine. Suitable for use on practically any surface - wood, metal, glass, wax, leather, plaster, plastics etc. Tint-able with artists oil colours, a wide range of metallic colours can be achieved. Popular for repairing antique gilded picture frames; a small amount goes along way - the 25 g pot of paste will cover 2 m<sup>2</sup>. In it's paste form it will even fill very small holes and cracks. Ready to polish with a soft cloth after 10 minutes - allow the paste to dry for a full 12 hours before varnishing with a sealer. To protect your finished surface, the Treasure Sealer is a perfect choice.

**Treasure Gold Liquid Leaf** These amazing gilding paints give a fantastic lustrous finish, thanks to the emulsion of primer and ultra-thin leaf particles. Like the paste, these paints are suitable for use on a wide range of surfaces - wood, glass, ceramics, papier-mache, cardboard etc. The paint goes really far - 30 ml will cover approximately 2 m<sup>2</sup> - and the smooth flow makes it really easy to spread without leaving any brush marks, alternatively it can be sprayed - just thin with the Brush Bath solvent [15-20%] listed below which is also used to clean up. To protect your finished surface, the Treasure Sealer is a perfect choice as it also retards tarnishing.

**Treasure Sealer** The perfect choice for sealing all Treasure Gold Products - ensure the effect has dried for a full 12 hours before sealing. Clear, non-yellowing, and retards tarnishing.

**Brush Bath** Thinner and solvent for the Liquid Leaf paints - use 15-20% to thin liquid leaf for spraying.

Treasure Gold	paste	25 g	liquid leaf	30 ml
Silver	PAT79318	£9.97	PAT79408	£9.97
Pewter	PAT79316	£9.97	PAT79406	£9.97
White Fire	PAT79314	£9.97	PAT79404	£9.97
Florentine Gold	PAT79312	£9.97	PAT79402	£9.97
Classic Gold	PAT79311	£9.97	PAT79401	£9.97
Renaissance Gold	PAT79313	£9.97	PAT79403	£9.97
Copper	PAT79317	£9.97	PAT79407	£9.97
Brass	PAT79315	£9.97	PAT79405	£9.97
	code	60 ml	code	250 ml
Treasure Sealer	PAT79601	£9.57	PAT79604	£23.34
Brush Bath Thinner	PAT79602	£9.57	PAT79603	£23.34

**CRYSTAL CLEAR LACQUER**

**Polyvine Crystal Clear Lacquer** A water-based lacquer for most surfaces, it also works well for gilded surfaces providing extra protection. It dries crystal clear with a satin or gloss finish, and is non-yellowing. Can be used inside or outside, and is food safe to boot! See also Rylard's Brass Lacquer [page 56].

Crystal Clear Lacquer	Satin	price	Gloss	price
100 ml	POLGL0100S	£3.76	POLGL0100G	£3.76
1 L	POLGL1000S	£19.56	POLGL1000G	£19.56
4 L	POLGL4000S	£67.30	POLGL4000G	£67.30

**METALLIC FOIL LEAF**



**Metallic Foil Leaf** This popular product consists of an extremely thin metal transfer foil on a plastic backing measuring approximately 640 mm wide [widths can vary slightly] and 15 m or 122 m long. To use, apply two coats of a water-based size such as Polyvine size to the item to be gilded. Allow to dry and then place the foil onto the size with the metallic side up and rub it hard with



a damp cloth. The protective backing can then be peeled away leaving a realistic worn metallic finish. Cut off the selvedge prior to use to avoid any discoloured edge from showing. The benefits of using this foil over Dutch Metal are that it will not show up the small square pattern associated with using small leaves and this foil will not tarnish. Available in ten brilliant metallic colours.

Metallic Foil Leaf	code	15 m	code	122 m
Green	PAT6062S	£15.00	PAT6062L	£75.00
Red	PAT6058S	£16.50	PAT6058L	£82.50
Blue	PAT6075S	£16.50	PAT6075L	£82.50
Pink	PAT6038S	£16.50	PAT6038L	£82.50
Bronze	PAT6990S	£16.50	PAT6990L	£82.50
Copper	PAT6814S	£16.50	PAT6814L	£82.50
Bright Gold	PAT6220S	£16.50	PAT6220L	£82.50
Pewter	PAT6705S	£16.50	PAT6705L	£82.50
Chrome	PAT6010S	£16.50	PAT6010L	£82.50
Dull Gold	PAT6128S	£16.50	PAT6128L	£82.50

**GOLD SIZE - WATER-BASED**

These water-based sizes are suitable for all scenery applications and the lack of solvents makes them a very popular choice.



**Wundasize** Waterbased size. Leave for 15 minutes for it to become tacky, it's then workable for up to 24 hours.

Wundasize	code	price
500 ml	PAT2020	£11.75
1 L	PAT2021	£19.95
5 L	PAT2025	£93.50



**Polyvine Size** An acrylic adhesive with an extended open time formulated for bonding gold leaf and Dutch Metal. Covers 15 m<sup>2</sup> per litre. Leave 15 minutes. Workable for 24 hours.

Polyvine Size	code	price
500 ml	POL3371	£9.40
1 L	POL3370	£16.13

**GOLD SIZE - OIL-BASED**



**Le Franc Charbonnel Gold Size** Regarded as the finest gold size. Ideal for use with real gold leaf. Oil-based.

Gold Size	size	code	price
3 hour	75 ml	PAT2009	£9.12
3 hour	1 L	PAT20121	£54.93
12 hour	75 ml	PAT2011	£10.76
12 hour	1 L	PAT20051	£61.53